

▶ XBJ系列铣边机
XBJ Edge Milling Machine



主要功能及特点 Main functions and features

该机对各类金属钢板焊接前坡口加工、斜边、直边、U型边能一次性铣削成形，与刨边机相比，价格低、工效高、能耗低、操作维修方便等特点，加工厚度6-50mm，是您理想的选择。

The machine can provide one-time milling and shaping for the beveling of bevel edge, straight edge, U edge before metal plate welding. Compared with edge planer, it has low price, high efficiency, low energy cost, and can be operated and repaired, with a thickness of 6-50mm. It prove to be an ideal option for you.

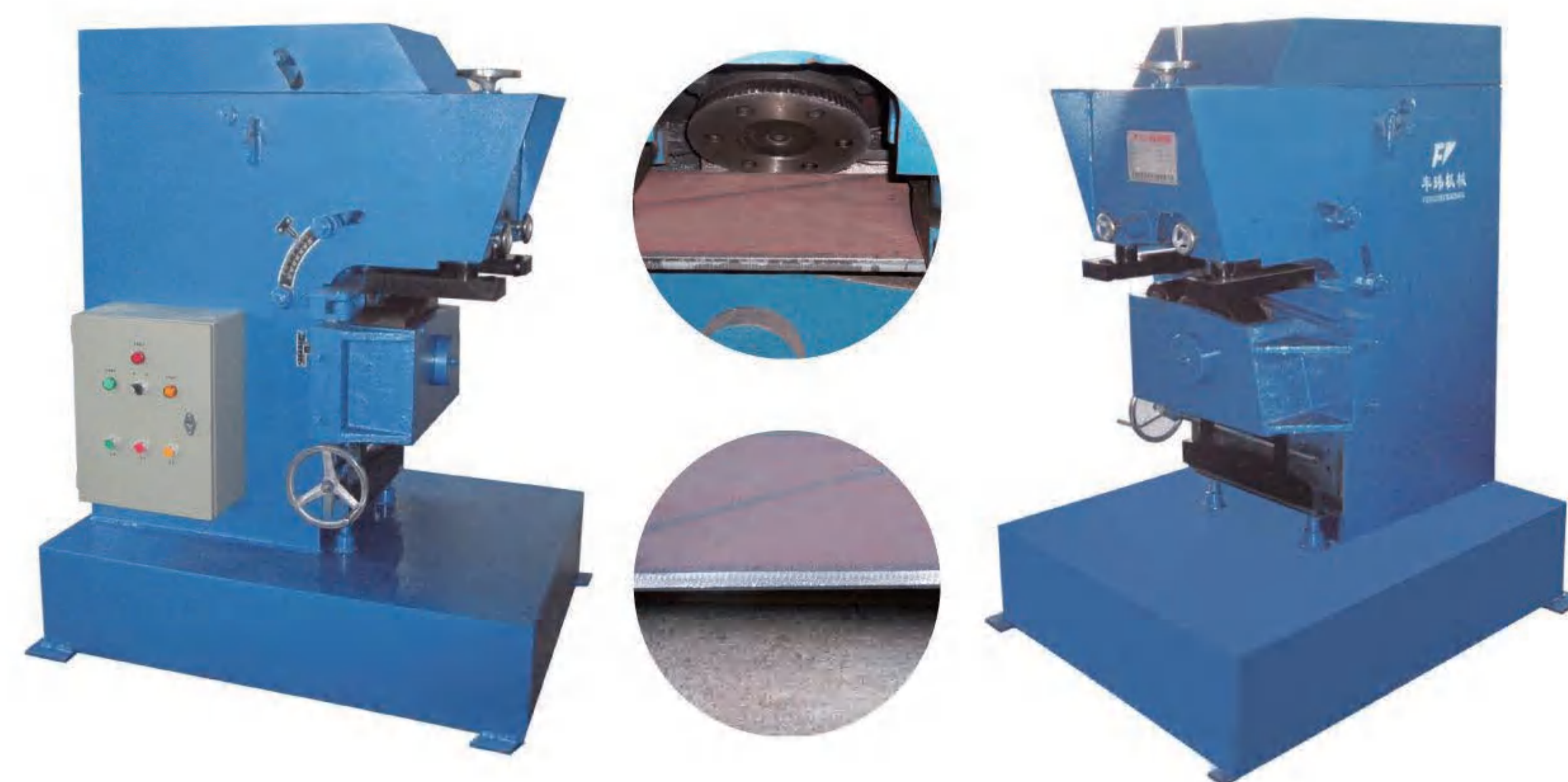


15米出口铣边机
Exported edge milling machine with 15 meters

主要技术参数 Main technical parameters

规格型号 Type	铣削长度(mm) Milling length(mm)	铣削厚度(mm) Milling thickness(mm)	铣削速度(mm/min) Milling speed (mm/min)	进给电机(Kw) Feed motor (Kw)	铣削电机(Kw) Milling motor (Kw)	油泵电机(Kw) Pump motor(Kw)
XBJ-4	4000	6-50	100-1000	1.5	5.5	5.5
XBJ-6	6000	6-50	100-1000	1.5	5.5	5.5
XBJ-9	9000	6-50	100-1000	1.5	5.5	5.5
XBJ-12	12000	6-50	100-1000	1.5	5.5	5.5

▶ GD-20型滚剪倒角机
GD-20 type Milling and Beveling Machine



主要功能及特点 Main functions and features

该倒角机利用滚剪原理，对钢板边缘按所需角度进行剪切，以得到焊接所需坡口。尺寸准确，表面光洁，一次成形，不需清理毛刺，具有操作方便工效高、能耗低等优点。

This chamfering machine employs the principle of rolling shear to shear the edge of the steel plate according to the angel need, to obtain the bevel for welding. With a precise size, smooth surface, without the needed to clear burrs, it takes the advantage of convenience, efficiency, energysaving.

主要技术参数 Main technical parameters

规格型号 Type	Type	GD-20		
钢板抗拉强度(N/mm ²) Sheet tensile strenght		< 400	> 400-500	> 500-600
钢板举例 Take the sheet for exmample	A3钢板 A3 Sheet	16Mn钢板 16Mn sheet	1Cr18Ni9Ti钢板 1Cr18Ni9Ti sheet	
最大宽度w(mm) Max. width	20	16	12	
进料速度v(m/min) Feeding speed	~2.9	~2.9	~2.9	
倒角角度(a°) Deburring angle	25-55			
最小直边e(mm) Min. vertical edge	2			
最大斜边h(mm) Maximum hypotenuse	20			
滚刀直径(mm) Hob dia.	200			
主电机型号 Main motor type	Y112M-4 4KM/1440r/min			
外形尺寸(mm)长×宽×高 Size Length×width×height	1240×940×1500			

▶ DX端面铣
DX End face machine



主要功能及特点 Main functions and features

本机用于焊接或轧制成型的H型钢及箱形梁两端面铣削加工，动力头角度可在垂直面内手动调整，以铣削型钢的端面坡口。选配液压工件夹紧支架，可靠固定型钢且上部不封闭，方便工件吊运，具有操作方便、结构简单、调整迅速等优点。

This machine is used for the milling process of the H-bar and box beam. Power head angle can be manually adjusted in elevation to the end milling steel groove. Optional hydraulic workpiece clamping bracket and firmly secured to the upper section, and is not closed, facilitating the lifting of workpiece, and possesses the advantages of convenience, simplicity, rapid-adjusting, and so on.

主要技术参数 Main technical parameters

规格型号 Type	Type	Dx1215	Dx2025
加工截面范围 (mm) Working range		1200x1500	2000x2500
工进速度 (mm/min) Feeding speed		50-440	50-440
快退速度 (mm/min) Quick backward speed		660	660
主电机功率 (Kw) Power of main motor		5.5	5.5
动力垂直面调整角度 The regulation of angle of power head in vertical surface		0-45°	0-45°

▶ FQ封头切割机
FQ Seal the Head cutting machine



主要功能及特点 Main functions and features

该系列封头切割机由工作台、回转机构及电器控制系统组成。用于气割各类封头的端面及坡口，具有操作方便，切割工效高、安全稳妥、耗能小等优点，是制造各类容器封头的专用设备。

This series of end cutters are composed of worktable, turnover mechanism and electric control system, which are employed for torch cutting end faces and bevels of end enclosures, and take the advantage of high-cutting-efficiency, high safety, low energy cost, and therefore prove to be the special device for manufacturing various container end enclosures.

主要技术参数 Main technical parameters

规格型号 Type	台面直径 (mm) The diameter of table(mm)	切面直径 (mm) The diameter of cutting(mm)	电机功率 (Kw) The power of the motor(Kw)	载重 (T) Load(T)
FQ 12	Φ600	Φ200-Φ1200	0.55	1.5
FQ-15	Φ1200	Φ300-Φ1500	0.75	3
FQ-35	Φ1400	Φ300-Φ3500	1.1	4
FQ 55	Φ1600	Φ300-Φ5500	2.2	5